# **SERVO DUTY**

# SERIES F15



# For Stepper & Small Servo Motors

# **Key Features**

- Digital Encoder with Flex Servo Ring Easily Replaces Size 15 Resolver
- Short 0.88" Mounting Depth with Jam Nut Shaft Fixing Makes Installation Easy
- Superior +/-2.5° Arc-Min Accuracy





# **SPECIFICATIONS**

# STANDARD OPERATING CHARACTERISTICS

**Code:** Incremental with commutation option, Optical

**Resolution:** 1024 or 2048 PPR incremental with 6 or 8 pole commutation channels

Accuracy: Incremental: ±2.5 arc-mins. max. edge to any edge; Commutation: ±6 arc-mins. max.

Phasing for CCW rotation of motor shaft : A leads B by  $90^{\circ}$  and U leads V leads W by  $120^{\circ}$ .

Minimum edge separation A to B is 45°. Index to U channel: +/- 1 °mech. index pulse

center to U channel edge.

Index Pulse Width:  $90^\circ$  gated A and B high

## ELECTRICAL

Input Power Requirements: 5±10% VDC at 100 mA max (incremental and commutation), excluding output load

#### **Output Signals:**

Incremental: 26LS31 Differential Line Driver, sink / source 40 mA max.

 $\label{eq:commutation} \begin{array}{l} \mbox{Commutation}: \mbox{Open Collector w/2.0 k} \Omega \mbox{ pullups, 8 mA sink max.; or 26LS31 Differential Line Driver, sink / source 40 mA max. \end{array}$ 

Frequency Response: 300 kHz, max.

**Termination:** Flying leads, stranded 26 AWG, twisted pair, PVC insulation, 6.5" length  $\pm 0.5$ "

# MECHANICAL

### Weight: 1.6 oz. (45 gm) typ.

Dimensions: Outside Diameter : 1.45" (36.8mm), max.; Height: 0.87" (22.1mm), max. Material: Housing: cast-aluminum;

Servo Ring: glass reinforced engineering resin; Hub: Brass; Disk: 0.030" (0.76mm) thick glass Moment of Inertia: 3.59X10<sup>-5</sup> in-oz-sec.<sup>2</sup>

#### (2.5 gm-cm<sup>2</sup>)

Bore Diameter: 0.375" (9.53mm) Bore Dia. Tolerance: +0.001"/-0.000" (+0.025

mm/-0.000 mm)

Mating Shaft Runout: 0.002" (0.05 mm) max. (Includes shaft perpendicularity to mounting surface)

Mating Shaft Axial movement:  $\pm 0.010^{"}~(\pm 0.25$  mm), max.

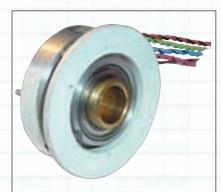
**Mounting:** 1.435" (36.45mm) servo ring with integral flexure (size 15 pancake resolver equivalent)

Acceleration: 100,000 rad/sec.<sup>2</sup> max. Velocity: 5,000 RPM continuous; 12,000 RPM peak

. Bearing Life:[(3.6 X 10º) / RPM] Hours ; e.g. 605,000 hours @6,000 RPM

#### **ENVIRONMENTAL**

Operating Temperature: 0° to +120°C Storage Temperature: 0° to +120°C Shock: 50 Gs for 6 msec duration Vibration: 2.5 Gs at 5 to 2000 Hz Relative Humidity: 90% non-condensing

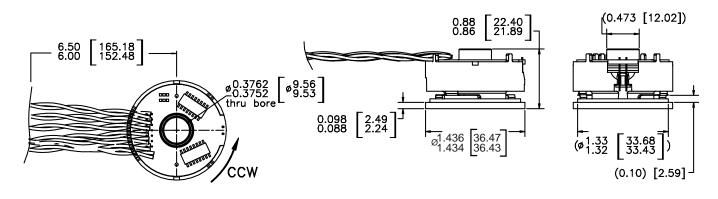


Servo ring mounting with integral flexure is size 15 pancake resolver



# **SERIES F15**

Dimensions

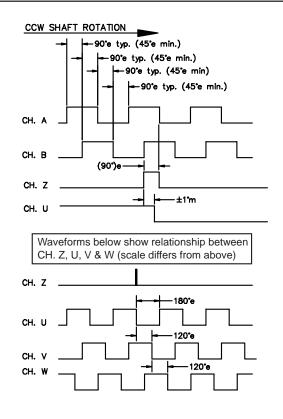


# Connections

Function*	Cable Wire Color		
VCC	RED		
GND	BLACK		
Ā	BLUE/BLACK		
A	BLUE		
B	GREEN/BLACK		
В	GREEN		
Z	VIOLET/BLACK		
Z	VIOLET		
U	BROWN/BLACK		
U	BROWN		
V	GRAY/BLACK		
V	GRAY		
W	WHITE/BLACK		
W	WHITE		

\* Function availability dependant on Model

### Waveforms



# **Ordering Information**

To order, complete the model number with code numbers from the table below:

Co	de 1: Model	Code 2: PPR, Poles	Code 3: Mount	Code 4: Electrical	Code 5: Shaft/Bore	Code 6: Termination	
	F15		0		1	0	
Ordering Information							
F15	Size 15 Commutating Encoder	Incremental channels only 1024/0 2048/0	1.435 Diameter x .095 thick	Available when Code 2 is XXXX/0 <b>3</b> 5V in, line driver out incremental only Available when Code 2 is XXXX/6 or 8	1 3/8 in. thru bore	0 6.5" ±0.5" Twisted Pair Flying Leads	
		Incremental plus Commutation channels 1024/6 2048/6 1024/8 for other 2048/8		<ul> <li>6 5V in, line driver out for incremental; 5V in, open collector out for commutation</li> <li>9 5V in, line driver out for incremental; 5V in, line driver out for commutation</li> </ul>			